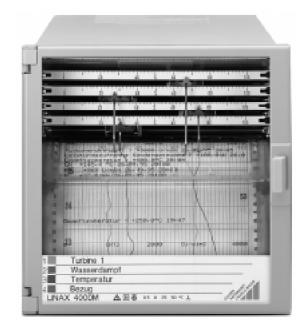


Applications

The configurable continuous-line recorder LINAX 4000M serves to record slowly changing measured quantities. DC current, DC voltage, thermocouples as well as resistance thermometers (Pt 100) can be connected directly.

Alphanumeric texts can be printed out on the recording chart. The recorder is meant for installation in panels.



Essential features

- 1 to 4 line channels
- 1 to 3 line channels and one printer channel for data recording and text printout
- Format 144 mm x 144 mm, mounting depth 250 mm
- Combined recording table for roll chart (32 m) or fanfold chart (16 m)
- RS-485 interface
- · Measuring channels electrically isolated
- 2 limits per measuring channel

Description

The LINAX 4000M is a microprocessor-controlled, continuous-line recorder. It is supplied in two different versions:

- 1 to 4 line channels
- 1 to 3 line channels and one printer channel

The recorder is connected to transducers and/or directly to sensors such as thermocouples or resistance thermometers.

Matching of the recorder to the task is made via the internal keyboard or via the serial interface.

Additional functions such as text printout and event markers increase the information content of the process quantities for which a protocol can be established. Alarm message and remote control make the LINAX 4000M a unit for versatile use.

Applied rules and standards

A) International standards

B) German standards

DIN 43802

DIN 16234

DIN 43831

DIN 43834

DIN VDE 0551-1

DIN VDE 0100-410

DIN VDE 0106-101

IEC 484	Potentiometric recorders
IEC 1010-1	Safety requirements for electrical equipment for measurementontrol and laboratory use
IEC 664	Overvoltage category, degree of pollution
IEC 68-2-6	Mechanical stress (vibrations)
IEC 68-2-27	Mechanical stress (shock)
IEC 529	Degrees of protection provided by enclosures
IEC 801, EN 60801	Immunity to interference of electromagnetic influences
EN 55011	Radio interference suppression
EN 61010	Safety requirements of measurement and control equipment
IEC 721-3-3	Climatic environmental conditions
IEC 742	Isolating transformers and safety isolating transformers – requirements

Thermocouples, Ri $\ge 2 M\Omega$	Type L 0 +900 °C Type K 0 +1372 °C Type E 0 +1000 °C Type S 0 +1769 °C Type B 100 +1820 °C Cold junction compensation internally or externally parameterizeable			
Resistance thermometer Pt 100	–50 +500 °C; –50 150 °C			
With 2-wire connection With 3-wire connection	Lead resistance 10 Ω max. Lead resistance 40 Ω max.			
Lower range limit can be parameterized from X1n X1n				

Lower range limit can be parameterized from $X \ln \dots X \ln + 0.8(X 2n - X 1n)$ and **range span** can be parameterized from $0.2(X 2n - X 1n) \dots (X 2n - X 1n)$.

Deadband	0.25 % of range span
Setting time	2 s
Attenuation of the	
meas. value	with low-pass filter of 1st order;
Time constant	0 60 s/meas. chann., can be parameterized
Root-extra. function	can be parameterized with DC current and
	DC voltage measuring ranges

Reference conditions

Ambient temperature	25 °C ± 1 K
Relative humidity	45 75 %
Auxiliary voltage	Hn \pm 2 %, nominal frequency \pm 2 %
Mounting position	Front upright $\pm 2^{\circ}$
Warm-up time	30 min

Accuracy

Deviation for line channels acc. to IEC 483	Class 0.5 referred to range span		
With displacement of lower range limit and/or upper range limit additionally	$\pm (0.1 \% \times \frac{\chi_{2n} - \chi_{1n}}{\chi_2 - \chi_1} - 0.1)$		
Data recording with printer system according to IEC 484	Class 1 referred to range span		
With internal cold junction compensation	± 4 K, additionally		

Variations

0.2 %/10 K, additionally 0.1 %/10 K with connect. to thermocouple		
Note influence on recording paper accord- ing to DIN 16234		
0.1 % at 24 V AC/DC ± 20 % 0.1 % at 24 V AC +10 % / -15 % 0.1 % at 115 V AC +10 % / -15 % 0.1 % at 230 V AC +10 % / -15 %		
0.5 % of range span		
0.5 % of range span		
During and after the effect ± 0.5 % of range span		

Symbols and their meaning

Scales

Cases

Recording paper

Device fasteners

Transformers and safety transformers

Basis requirements for protective separation

Protection against shock currents

Symbol	Meaning
X1n / X1	Lower range limit nom. range / lower range limit
X2n / X2	Upper range limit nom. range / upper range limit
X2n - X1n / X2 - X1	Range span nom. range / range span

Technical data

Analog inputs

Standard version

DC current	020 mA; Ri = 50 Ω 420 mA; Ri = 50 Ω ± 20 mA; Ri = 50 Ω
DC voltage	\pm 10 V; Ri = 1 M Ω

Universal version

DC current	020 mA; Ri = 50 Ω 420 mA; Ri = 50 Ω ± 20 mA; Ri = 50 Ω
DC voltage	$\begin{array}{llllllllllllllllllllllllllllllllllll$
Thermocouples, $Ri \ge 2 M\Omega$	Type T 0 +400 °C Type J 0 +1200 °C

Real-time clock

Function maintained in the case of power failure: 5 days (cond.)

Options (code GA001)

Binary inputs

Number Auxiliary voltage Input current H signal L signal 4 (speed 2, speed off, DI 1, DI 2) DC 20 ... <u>24</u> ...30 V 6 mA 20 ... 30 V 0 ... 1.3 V

Relay outputs

Four potential-free relay contacts (connected with each other on one side), contact load 30 V / 100 mA.

External speed change

It can be switched between speed 1 and 2 (terminals 901-922); the chart speed can be switched off (terminals 901-912).

Event markers

Only for version with printer channel Two markers possible Recording at approx. 2 % and 5 % of the recording width

Standby function

The standby function is activated via a freely selectable binary input.

Paper end signal

With speeds of \geq 120 mm/h, 2 hours before the paper ends. With speeds smaller than < 120 mm/h, at least 8 hours before the paper ends.

Signalling is effected via a freely correlatable relay contact. Output: potential-free contact. When changing the recording paper the length of the chart roll must be entered into the recorder.

Limit monitoring

Two limits per channel for absolute monitoring. The four internal relays can freely be correlated with the limits. Hysteresis 2 % of range span.

Display

Scale

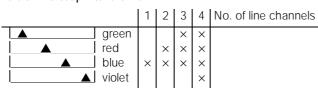
One graduation per measuring system Scale face 5 mm wide Character size 2 mm

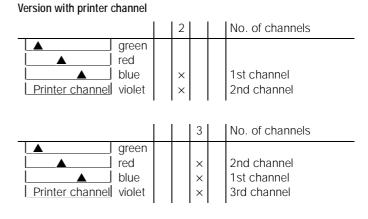
Control and display table (only for parameterizing) Display 5-digit 7-segment display

Size of characters 4 x 7 mm Operation via 3 keys

Recording

Arrangement of measuring systems and color correlation Version without printer channel





			4	No. of channels
	green		×	3rd channel
	red		×	2nd channel
	blue		×	1st channel
Printer channel	violet		×	4th channel

 Line recording Fiber recording pen with inkwell of approximately 1.4 ml, line length approximately 1300 m, distance between the tips of the fiber recording pens 2 mm.

2. Printing

A printer system for printing of texts can be installed in place of the lower measuring system. Distance between blue fiber pen and print head 6 mm.

In addition to the text printout, a measured value can be recorded with the printer system. Recording of the measured value is made in the form of a dotted line with equidistant dot spacing. Color supply of the print head approx. 1.5×10^6 dots.

Text printout for:

- Eight text lines of 16 characters each. Each text line is supplemented with time printout. Resolution cyclic, in parameterizable intervals or event-depending by internal limits or external stimulation (binary inputs).
- 2. Printout of chart speed, date and time. Initiation with recorder ON and with a change in chart speed.
- Printout of time and date. Cyclic initiation, in parameterizable time intervals or eventdepending by external stimulation.
- Printout of actual measured values Cyclic initiation, in parameterizable time intervals or eventdepending by internal/external stimulation.
- Printout of double lines correlated with the individual measuring points.
 First line: Scaling line with channel designation and printout of the unit.
 Second line: Text specific to the measuring point, max. 32 characters.
- 6. Listing of all active parameters Manual initiation in parameterizing mode.

Text printout/recording

	explanteeorang					
	Maximum possible chart speed with print channel instead of fibre-tip pen	240 mm/h				
	Size of characters	approx. $1.5 \times 2 \text{ mm}$				
	Chart speed	2 chart speeds can be parameterized in mm/h: 0/2,5/5/10/20/60/120/240/300/ 600/1200 can be changed-over and dis- connected externally (24 V DC/6 mA)				
	Recording chart	32 m roll chart or 16 m fanfold chart				
	Visible chart length	60 mm				
	Recording width	100 mm (chart width 120 mm, DIN 16230)				
	Chart intake (with roll chart)	Via automatic paper take-up device (daily tear-off or take-up of the 32 m possible)				

Auxiliary voltage

24 V AC/DC ± 20 % or 24/115/230 V AC +10 %/-15 % Frequency range 47.5 ... 63 Hz Power consumption with max. fitting approx. 20 W/27 VA

RS-485 interface (optionally RS-232 with adapter)

a) For parameterizing

b) Linking to host systems for bidirectional data transmission. Data protocol with reference to the PROFIBUS standard.

Climatic suitability

Ambient temperature	0 <u>25</u> 50 °C
Transport and storage temperature	−40 +70 °C
Relative humidity	\leq 75 % annual average max. RH \leq 85 % in function
Climatic class	3K3 acc. to IEC 721-3-3

Electrical safety

Test according to DIN EN 61010-1 (classification VDE 0411) or IEC 1010-1

Overvoltage category III at the power input and degree of pollution 2 according to VDE 0110, parts 1 and 2

Test voltage

3.75 kV measuring channels to energy supply

2.20 kV protective conductor to energy supply

Functional extra low voltage with protective separation (PELV)

Between power input – measuring channels, control leads, interface cables acc. to VDE 0100 part 410 and VDE 0106 part 101.

Electromagnetic compatibility

The protection goals of the EMC directive 89/336/EWG as to radio interference suppression according to EN 55011 and as to immunity to interference according to EN 50082-2 are complied with.

Radio interference suppression

Limit class B according to EN 55011 or Post decree 243/92.

Immunity to interference:	test according to IEC 801
---------------------------	---------------------------

Type of tes	t	Test severity	Variation	Severity level
ESD (1/30 n	ns)	6 kV	≤1%	3
	MHz 1 GHz	10 V/m	≤1%	3
	0.15 80 MHz	10 V/m	≤1%	3
Burst (5/50 Power line Test lead	ns) on	2 kV 1 kV	≤1% ≤1%	3 3
Surge (1,2/5	• •	2 kV	≤1%	3
Power line		1 kV	≤1%	2
1 MHz pulse		2 kV	≤1%	3
Power line		1 kV	≤1%	3

The NAMUR industry standard EMC is met (Interface cables shielded).

Permissible interference voltages

Permissible interference	Standard version	Universal version voltage
Series mode interf. voltage Peak-peak	≤ 0.3 × meas. span max. 3 V	≤ 3 × meas. span max. 3 V
Push-pull rejection	35 dB	35 dB
Common mode interference voltage	60 V DC/42 V AC	60 V DC/42 V AC
Common mode rejection	70 dB	70 dB

Default parameter setting

If individual parameter setting is not specified when ordering a recorder, the LINAX 4000M is delivered with the following default parameter setting:

All measuring channels with 0...20 mA measuring range

Chart speed 1: 20 mm/h

Chart speed 2: 120 mm/h Chart speed 3: Off

Limits are set to end positions (0 and 20 mA).

Attenuation of measured value, zoom, printer and limit functions are inactive. No password entered.

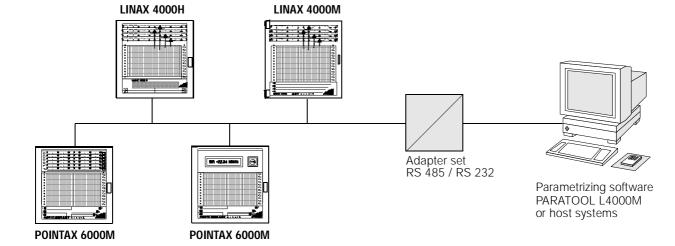
This default parameter setting can be re-initialized independent of the actually set parameters

Scope of delivery

- 1 copy of operating instructions
- 2 fasteners
- 1 chart roll or fanfold pack, inserted in the unit
- 1 fiber recording pen per measuring channel
- 1 print inset (for recorder version with printer channel)

Additionally, depending upon the order:

Centering angle bracket for installation in mechanical grids; reading ruler(s)



Example of interlinking

Connection, case and installation

Electrical connections

Protection type IP 20 Screw and plug terminals for signal inputs, control inputs

and limit relay outputs.

Max. wire cross section 2 x 1 mm²

Screw terminals for line connection

Max. wire cross section 4 mm²

RS-485 interface via 9-pin SUB-D plug Case

Molded material for installation in panels or mechanical grids (see dimensional drawing for dimensions)

Protection type of case (including front)

IP 54 according to DIN 40050 Color of case

Silica-gray according to RAL 7032

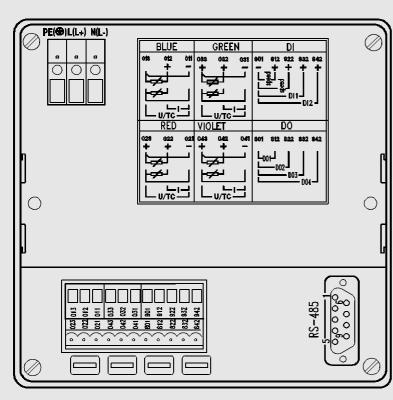
Front door

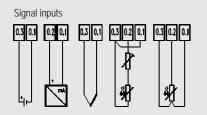
Molded material (RAL 7032) with mineral glas or plastics Fastening of case

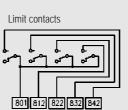
With 2 fasteners (optionally for installation in panel or mechanical grid), centering angle brackets are required for installation in mechanical grids, see BA No. 605

Position of use

Lateral [-30° ... 0 ... +30°], inclined to the rear 20°, to the front 20°



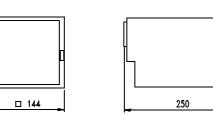


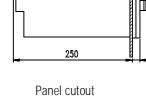


Mounting distance

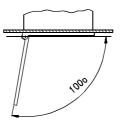
Horizontal or vertical 0 mm, it must be possible to open the door of the case through 100° Weight 3.2 kg, approx.

Dimensional drawing (dimensions in mm)



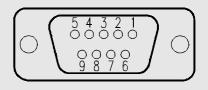


14.5





□138^{+1,0}



RS 485 interface

Pin 1:	Shield
Pin 3:	RXD (+)
Pin 5:	Gnd (reference potential)
Pin 6:	+5 V
	/ >

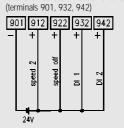
Pin 8: RXD (-)

For bus operation:

The + 5 V voltage on pin 6 is required when the LINAX 4000M is used as bus termination device.

The shield is attached to a plug connector on the recorder case.

> Speed circuitry (terminals 901, 912, 922) Binary inputs = depending upon parameter setting for event markers - initiation of text printout



Wiring diagrams

Order code

Description				Ident number	
Continuous-line recorder LINAX 4000M in sta	ndard version with identical DC measu	ring ranges for all channels	A4001		
Front dimensions 144 $ imes$ 144mm					
Continuous-line recorder LINAX 4000M with u measuring range 0 20 mA	niversal card and basic parameter set	ling according to data sheet,		A4002	
Front dimensions 144 $ imes$ 144mm					
Continuous-line recorder LINAX 4000M with u	niversal card and parameter setting as	s per request			A4003
Front dimensions 144 $ imes$ 144mm					
	1 line channel		AA001		
	2 line channels		AA002		
	3 line channels		AA003		
	4 line channels		AA004		
	1 line channel plus print channel		AA005		
	2 line channels plus print channel		AA006		
	3 line channels plus print channel		AA007		
	1 line channel			AA001	AA001
	2 line channels			AA002	AA002
	3 line channels			AA003	AA003
	4 line channels			AA004	AA004
	1 line channel plus print channel			AA005	AA005
	2 line channels plus print channel			AA006	AA006
	3 line channels plus print channel			AA007	AA007
Parameter setting					
Parameter presetting (for ident no. A4001)	see page 5		BA000		
Deviating parameter setting according to dat Meas. range (all channels identical) Binary inputs and limits Text lines, time and date, scaling line,	a sheet (for ident no. A4001)	only with GA001 only with AA005,AA006,AA007	BA900		

Cont'd on next page

Order code (cont'd)

Description						Ident number		
Lower range limit	nom. range)	X1n						
Upper range limit	nom. range)	X2n						
Meas. ranges for	ident no. A400	3	Lower range limit X1	Upper range limit X2				
Meas. range 1st								
DC current	X1n	X2n						
	0 mA	20 mA	$0.0 \text{ mA} \le X1 \le 16.0 \text{ mA}$	$X1 + 4.0 \text{ mA} \le X2 \le 20 \text{ mA}$			BA001	
	4 mA	20 mA	$4.0 \text{ mA} \le X1 \le 16.8 \text{ mA}$	$X1 + 3.2 \text{ mA} \le X2 \le 20 \text{ mA}$			BA002	
	-20 mA	20 mA	$-20.0 \text{ mA} \le X1 \le 12.0 \text{ mA}$	$X1 + 8.0 \text{ mA} \le X2 \le 20 \text{ mA}$			BA003	
DC voltage	X1n	X2n						
			X1 = -20 V	X2 = 20 V			BA004	
	–20 V	+20 V	$-20 \text{ V} \le \text{X1} \le 12 \text{ V}$	$X1 + 8 V \le X2 \le 20 V$			BA914	
			X1 = -75 mV	X2 = 75 mV			BA005	
Resist. thermomet	er X1n	X2n						
2-wire	–50 °C	+500 °C	-50 °C ≤ X1 ≤ 390 °C	X1+ 110 °C ≤ X2 ≤ 500 °C			BA901	
2-wire	−50 °C	+150 °C	-50 °C ≤ X1 ≤ 110 °C	X1+ 40 °C ≤ X2 ≤ 150 °C			BA902	
3-wire	-50 °C	+500 °C	-50 °C ≤ X1 ≤ 390 °C	X1+ 110 °C ≤ X2 ≤ 500 °C			BA903	
3-wire	-50 °C	+150 °C	-50 °C ≤ X1 ≤ 110 °C	X1+ 40 °C ≤ X2 ≤ 150 °C			BA904	
Thermocouple	X1n	X2n						
Туре Т	0°C	400 °C	0 °C ≤ X1 ≤ 320 °C	$X1 + 80 \circ C \le X2 \le 400 \circ C$			BA905	
Туре Ј	0°C	1200 °C	$0 \circ C \le X1 \le 960 \circ C$	X1 + 240 °C ≤ X2 ≤ 1200 °C			BA906	
Type L	0°C	900 °C	0 °C ≤ X1 ≤ 720 °C	X1 + 180 °C ≤ X2 ≤ 900 °C			BA907	
Туре К	0°0	1372 °C	0 °C ≤ X1 ≤ 1097 °C	X1 + 275 °C ≤ X2 ≤ 1372 °C			BA908	
Туре Е	0°0	1000 °C	$0 \circ C \le X1 \le 800 \circ C$	X1 + 200 °C ≤ X2 ≤ 1000 °C			BA909	
Type S	0°0	1769 °C	0 °C ≤ X1 ≤ 1415 °C	X1 + 354 °C ≤ X2 ≤ 1769 °C			BA910	
Type R	0°0	1769 °C	0 °C ≤ X1 ≤ 1415 °C	X1 + 354 °C ≤ X2 ≤ 1769 °C			BA911	
Туре В	100 °C	1820 °C	100 °C ≤ X1 ≤ 1476 °C	X1 + 344 °C ≤ X2 ≤ 1820 °C			BA912	
0.1.4.1							DD001	
Scale 1st channe	91:		Same as measuring range		DDCCC	DDCCC	BB001	
			Without graduation		BB002	BB002	BB002	
			0 100		BB003	BB003	BB003	
Dealling 1 1			as per request		BB900	BB900	BB900	
Reading ruler 1st	t channel:		Without reading ruler		BC000	BC000	BC000	
			Same as scale		BC001	BC001	BC001	
			0 100		BC002	BC002	BC002	
			as per request		BC900	BC900	BC900	

Cont'd on next page

Order code (cont'd)

Description				Ident number		
Measuring range 2nd channel, only for 2-chan	nel or multi-channel versions:					
Same as measuring range 1st channel, but marki	ngs CA				САххх	
Scale 2nd channel, only for 2-channel or multi-o	hannel versions:					
Same as scale 1st channel, but markings CB			СВххх	СВххх	СВххх	
Reading ruler 2nd channel, only for 2-channel	or multi-channel versions:					
Same as 1st channel, but markings CC			ССххх	ССххх	ССххх	
Measuring range 3rd channel, only for 3-chann	el or four-channel version:					
Same as measuring range 1st channel, but marki	ngs DA				DAxxx	
Scale 3rd channel, only for 3-channel or four-ch	annel version:					
Same as scale 1st channel, but markings DB			DBxxx	DBxxx	DBxxx	
Reading ruler 3rd channel, only for 3-channel of	r four-channel version:					
Same as 1st channel, but markings DC			DCxxx	DCxxx	DCxxx	
Measuring range 4th channel, only for four-cha	nnel version:					
Same as measuring range 1st channel, but marki	ngs EA				EAxxx	
Scale 4th channel, only for four-channel version	:					
Same as scale 1st channel, but markings EB			EBxxx	EBxxx	EBxxx	
Reading ruler 4th channel, only for four-channel	I version:					
Same as 1st channel, but markings EC			ECxxx	ECxxx	ECxxxx	
Options (binary input, limits)	see page 3	No	GA000	GA000	GA000	
		Yes	GA001	GA001	GA001	
Further parameters same as parameter presetti	ngs see page 5				HA000	
Further parameters deviating from the parameter	er presetting				HA900	
Recording type	for roll (32 m)		KA001	KA001	KA001	
	for fanfold pack (16 m)		KA002	KA002	KA002	
Auxiliary voltage:	AC: 21 V <u>24 V</u> 26 V		LA001	LA001	LA001	
	AC: 98 V <u>115 V</u> 126 V		LA002	LA002	LA002	
	AC: 196 V <u>230 V</u> 253 V		LA003	LA003	LA003	
	AC/DC: 20 V 24 V 28 V		LA004	LA004	LA004	
Front door:	Plastic		MA001	MA001	MA001	
	Metal		MA002	MA002	MA002	
Label:	Blank, with GOSSEN- METRAWAT	Г Іодо	NA000	NA000	NA000	
	Blank, without logo		NA001	NA001	NA001	
	With inscr. as per request, 1 line/n	neas. point with max. 31 charact.	NA900	NA900	NA900	
Test protocol	No		PA000	PA000	PA000	
	With factory certificate according t	o DIN 50049	PA001	PA001	PA001	

Cont'd on next page

Order code (cont'd)

Description		Ident number			
Operating instructions	German	RA000	RA000	RA000	
	No	RA001	RA001	RA001	
	English	RA002	RA002	RA002	
	French	RA003	RA003	RA003	
	Italian	RA004	RA004	RA004	

Accessories

Ident numbers ending with a letter are complete and need not be commented. Ident numbers ending with a **numeral** must be commented with the **following** markings.

Description					Ident-N	lummer				
PARATOOL L4000M	A402C									
Parameterizing software for LINAX 4000M										
RS 485 / RS 232 adapter set		A403A								
incl. power supply and connection cable, 3 m, with plugs on both ends										
and 9-pin / 25-pin adpater plug										
Scale without graduation, beginning and end marked			A410A							
Scale, graduation as per request				A4130						
Graduation:				AA900						
Reading ruler, graduation as per request					A4120					
Graduation:					AA900					
Label for measuring point						A4110				
With GOSSEN-METRAWATT logo						AA000				
Without GOSSEN-METRAWATT logo						AA001				
Channel green without inscription						BA001				
Channel green with inscription						BA900				
Channel red without inscription						BB001				
Channel red with inscription						BB900				
Channel blue without inscription						BC001				
Channel blue with inscription						BC900				
Channel violet without inscrption						BD001 BD900				
Channel violet with inscrption						BD400				
Screw terminal with five connectors							A404A			
Screw terminal with three connectors								A404B		
4 each centering angle (wit installation in grid)									A416A	
3 · 3 · (· · · · · · · · · · · · · · ·										
Bus termination resistors										A409A
Package of 2 \times 390 Ohm and 1 \times 150 Ohm										

Consumable items

Ident numbers ending with a letter are complete and need not be commented. Ident numbers ending with a **numeral** must be commented with the **following** markings.

Description						Ident	number				
Decording chart chart	width 120 mm recording	dth 100 mm									
Recording chart, chart v	width 120 mm, recording wi	um 100 mm									
Chart roll 32 m, graduatio	on 0 100, minimum orderin	g quantity 25 rolls									
	Time graduation / speed	None	A401A								
		10 mm/h	A401B								
		20 mm/h	A401C								
		60 mm/h	A401D								
		120 mm/h	A401E								
Chart roll 32 m. graduatic	on 0 100, minimum orderin	n quantity 25 rolls		A4070							
shart foir 02 m, gradaate	Time graduation / speed	as per request		CA900							
	Time gradation / opeca			0,1700							
Chart roll 32 m, with calib	prated graduation, minimum o	rdering quantity 25 rolls			A4071						
	Calibrated graduation	as per request			AA900						
	Inscription	as per request			BA900						
	Time graduation / speed	as per request			CA900						
Fanfold pack 16 m, gradu	uation 0 100, minimum orde	ering quantity 25 packs									
	Time graduation / speed	ohne					A	01L			
		10 mm/h					A	01M			
		20 mm/h					A4	01N			
		60 mm/h					A	01P			
		120 mm/h					A	010			
Fanfold pack 16 m. gradu	uation 0 100, minimum orde	ering quantity 25 packs						ļ	4075		
	Time graduation / speed	as per request							A900		
Fanfold pack 16 m, with (calibrated graduation, minimur		acks							A4074	
	Calibrated graduation	as per request								AA900	
	Inscription	as per request								BA900	
	Time graduation / speed	as per request								CA900	
Recording styli / printer	styli										
Stylus green											A406B
Stylus red											A406A
Stylus blue											A406C
Stylus violet											A406D
Printer stylus violet											A406E

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